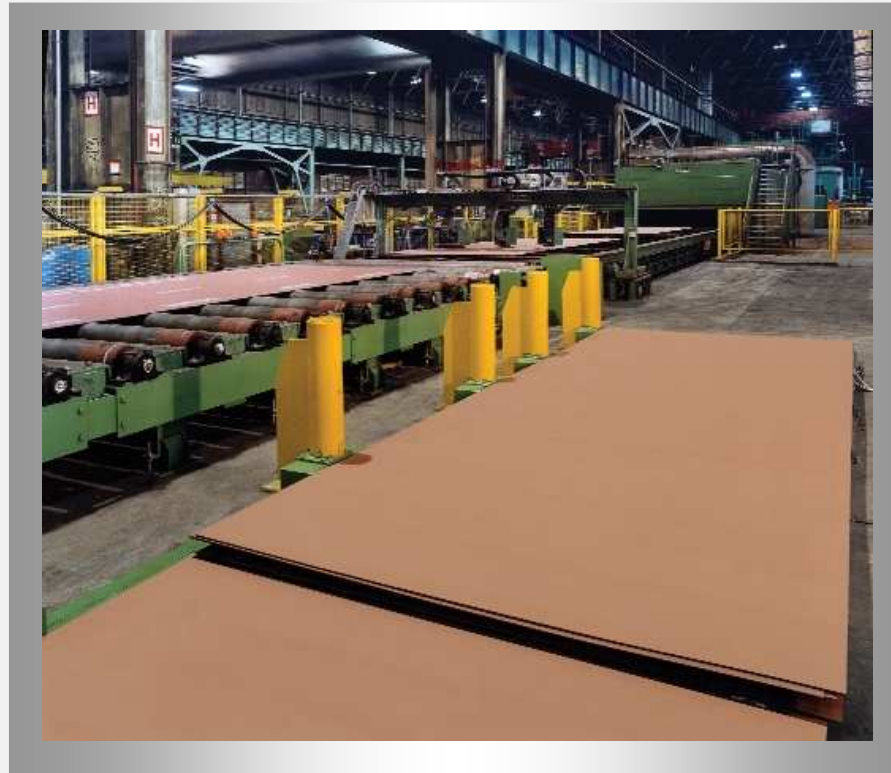


# Shot blasted and primed plates with superior surface quality



## Descaling:

Descaling by steel grains  
according to Sa 2 ½, ISO 8501-1

## Primer:

inorganic low-zinc-silicate-primer  
ZS1589, Hempel (standard)  
coat thickness:  $\approx 15 \mu\text{m}$

advantage: no removal before welding